



28 SERIES

CLEAR POLYESTER TOPCOAT: 10-15 GLOSS

Technical Data

March 2017

Product Description

The **28X605** Clear Polyurethane Topcoat – Low Gloss is used for parts subjected to an indoor environment. It has a low gloss, 10-15 degree sheen.

Mixing Application Instructions

1. Mix two parts **28X605** Clear Polyurethane Topcoat - Low Gloss with one part **28C602** Polyurethane Catalyst. Once catalyzed, the mixture has a four to six hour pot life.
The material may require up to 10-20% reduction with **WR-613** Solvent Reducer to maximize flow. If spraying in hot temperatures (over 90°F), the material may require up to 5% reduction with **WR-614** Solvent Reducer to maximize flow and avoid dry spray. Let mixture sit for approximately 15 minutes before use.
2. Before spraying a full wet coat, a "tack" coat can be applied. This is a very, very thin coat of topcoat applied to the part, particularly on vertical surfaces, and allowed to "flash-off" for a minute or two prior to applying the full coat. This step helps prevent sags and runs on vertical surfaces.
3. Additional coats may be applied between ten and thirty minutes after the previous coat. It is important to note that the part must be sanded if thirty minutes has been exceeded. This is to insure proper intercoat adhesion.
4. The Polyurethane topcoats will be "tack-free" in approximately ten minutes and will be sufficiently cured to used to accelerate handle in one to one and a half hours, depending on room temperatures. A "hot box" of up to 110°F may be cure but should never exceed the 110°F. Very fast moving air over the part while still wet should be avoided.

Precautions

Use with adequate ventilation and proper respiratory protection. See MSDS for complete details of composition and precautions.

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